



Dart Aerospace Ltd.
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D3298-001
Job Sheet 186564



Part No: D3298-001

Job Qty: 4 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 11/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3298 REV B IPP A 04.09.02 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/29/18	0.00	0.00	Start Up Small Fab-2		SmB
100	Small Fab	4 pcs		11/29/18	0.00	2.88	Small Fab-3		SmB
110	QC	4 pcs		11/29/18	0.00	0.00	QC5		DAS
120	Packaging	4 pcs		11/29/18	0.00	0.00	Packaging3-1		NOV 20 2018 68
130	QC21-SA	4 Ea		11/29/18	0.00	0.00	QC21		NOV 22 2018 9:00

Part Op 100 - Bend tube as per template D3298-001T1 & Dwg D3298 Flare end as per Dwg D3298. Ensure that sleeves and Descriptions: coupling are installed first

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-6D	Nut	8 Ea (2 ea)	90-Start up Operation	5095612
M6061T6T0.375W.035	6061-T6 Round Tube .375 X.035W	8.3332 ft (2.0833 ea)	90-Start up Operation	5024959
MS20819-6D	Sleeve	8 Ea (2 ea)	90-Start up Operation	5092423

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-6D	8	48	0
	M6061T6T0.375W.035	8	86	0
	MS20819-6D	8	109	0

Part Specifications

Specifications could not be found.

Plex 11/19/18 8:29 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																				
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12/10 Aberdeen Street Hawkesbury, ON K54 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com JAKI AEROSPACE Container No: S129454 Part: D3293-001 Job No: 186564 Serial No/Batch: S129454 Revision: B Inspector: Exp Date: Instructions: Various STC's Date: 11/20/18				Completed By																																																				
				Lead hand / Supervisor Approval Verification																																																				
				QC / QA Coordinator Approval																																																				
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